

# FC 150

Automated Device Bonder

The FC150 offers the latest evolution in assembly techniques. Available as an automated system to level, align and bond components ranging from 0.2 to 100 mm, the FC150 supports a wide range of assembly applications, including optoelectronics & MCMs.

With configurations ranging from manual to full automation, the FC150 provides development and production capabilities on a single upgradeable cost-effective platform.

For each packaging challenge, S.E.T. works in collaboration with the end user to find the optimum solution. The versatile design of the FC150 makes it ideal for developing a broad range of applications through innovative technologies.



## Features & Benefits

- $\pm 1 \mu\text{m}$  @ 3 sigma post-bonding accuracy and 20  $\mu\text{radian}$  leveling guarantee high yields on the most advanced products.
- Air bearing and granite structure ensure long-term stability and reliability.
- Compression, Z-control and temperature profiling on both upper and lower components, together with process monitoring, maximize process control.
- Optical automatic leveling and alignment enables hands-off operation for production applications.
- Graphic interface ensures user-friendly operation.

## Bonding Processes

- Die Bonding, Flip Chip Bonding
- Mass reflow, in-situ reflow and fluxless eutectic bonding
- Thermocompression, ultrasonic and adhesive bonding
- Gold, gold/tin, indium, epoxies, adhesives, polymers...
- Fragile material compatibility: InP, GaAs, MCT...
- UV or Thermal cure adhesive

## Applications

- Chip-to-Chip, Chip-to-Substrate bonding
- Optoelectronic & photonic devices assembly
- MOEMS, MEMS, MCM...
- Nanoimprint lithography: aligned UV NIL and hot embossing on wafer

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## Technical Specifications

### Process station

#### Component Size

Chip (Upper Component) 0.2 ~ 100 mm  
Thickness up to 2 mm

Substrate (Lower Component) 0.5 ~ 150 mm  
Thickness up to 6 mm

#### Bonding Arm : Universal Bonding Arm

Placement Accuracy  $\pm 1 \mu\text{m}$  @ 3 sigma\*  
Post-bonding 1 ~ 3  $\mu\text{m}$

Leveling Travel  $\pm 0.57$  degrees  
Resolution 2  $\mu\text{rad}$

Z Travel 178 mm, Resolution 0.5  $\mu\text{m}$

Force 0.3 - 500 N  
(1000 and 2000 N optional)

#### Bonding Arm: S.E.T. Reflow Arm

Post-bonding Accuracy  $\pm 1 \mu\text{m}$  @ 3 sigma\*

Leveling Travel  $\pm 0.5$  degrees  
Resolution 0.05  $\mu\text{rad}$

Z Travel 162 mm, Resolution 0.5  $\mu\text{m}$

Force 0.2 - 4 N

#### Alignment Stage

XY stage Travel 300 x 250 mm  
Resolution 0.1  $\mu\text{m}$

Theta Travel  $\pm 7$  degrees  
Resolution 8.3  $\mu\text{rad}$

Z Travel 11 mm, Resolution 0.25  $\mu\text{m}$

#### Bonding Heads

Room Temperature Up to sq. 100 mm  
Heating sq. 22, 50, 100 mm  
RT to 450°C, Resolution 1°C

Ultrasonic 55 - 65 kHz, 40 W max  
UV 80 mW/ cm<sup>2</sup> @ 365 nm

#### Substrate Chucks

Room Temperature Up to sq. 150 mm  
Heating sq. 22, 50, 100, 150 mm  
RT to 450°C, Resolution 1°C

#### Optics

XY Inspection Travel 100 x 95 mm  
Resolution 0.1  $\mu\text{m}$

Autocollimator Sensitivity 20  $\mu\text{rad}$  on mirror  
(component roughness and reflectivity dependant)

Digital Camera Resolution 0.42  $\mu\text{m}$  per pixel

Field of View 320 x 240  $\mu\text{m}$

Pattern Recognition System Cognex™

### Options

- Advanced Laser-Leveling System
- Automatic Alignment for Hands-off Operation
- Process Recording
- Chip Solder Flux or Epoxy Coating Unit
- Gas Confining Enclosure for Mass Reflow
- Chip Flipper (configuration dependent)
- Ultrasonic Bonding Head
- Dispensers
- UV Glue Curing System
- Formic Acid Vapor Bonding Environment
- Nanoimprint Lithography Configuration

### General Characteristics

Machine Footprint	1500 x 980 mm
Machine height	2170 mm
Machine Total weight	800 kg
Electrical Power Supply	200 V/220 V - 2 kVA 50/60 Hz - 1 phase



Gas Confining Enclosure

S.E.T. Reflow Arm (SRA)

\*Process or Configuration Dependent

Data, design and specifications depend on individual process conditions and can vary according to equipment configurations. Not all specifications may be valid simultaneously. Illustrations, photos and specifications in this datasheet are not legally binding. Specifications are subject to change without prior notice.

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